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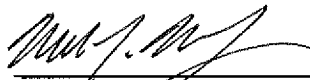
COMPUTER PATENT ANNUITIES, INC.
225 Reinekers Lane
Suite 400
Alexandria, VA 22314

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in the following listed application(s) or patent(s) for which the issue fee has been paid.

<u>Patent No.</u>	<u>Serial No.</u>	<u>Patent Date</u>	<u>US Filing Date</u>	<u>Confirmation No.</u>	<u>Attorney Docket No.</u>
7,598,670B2	10/593,193	10/06/09	05/17/2005	9919	0553-0518

Respectfully Submitted,



Mark J. Murphy
Registration No. 34,225
Date: December 11, 2009

COOK ALEX Ltd.
200 West Adams Street
Suite 2850
Chicago, Illinois 60606
(312) 236-8500

Customer No: 26568



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(12) **United States Patent**
Kumaki et al.

(10) **Patent No.:** **US 7,598,670 B2**
(45) **Date of Patent:** **Oct. 6, 2009**

(54) **LIGHT EMITTING ELEMENT AND LIGHT
EMITTING DEVICE**

6,831,406 B1 12/2004 Fukuyama et al.
6,872,472 B2 3/2005 Liao et al.

(75) Inventors: **Daisuke Kumaki**, Nigata (JP); **Hisao
Ikeda**, Kanagawa (JP); **Hiroko Abe**,
Tokyo (JP); **Satoshi Seo**, Kanagawa (JP)

(Continued)

(73) Assignee: **Semiconductor Energy Laboratory
Co., Ltd.** (JP)

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(*) Notice: Subject to any disclaimer, the term of this
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U.S.C. 154(b) by 267 days.

(Continued)

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OTHER PUBLICATIONS

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§ 371 (c)(1),
(2), (4) Date: **Sep. 15, 2006**

Ganzorig, C. et al, "Improved drive voltages of organic
electroluminescent devices with an efficient p-type aromatic diamine
hole-injection layer," Applied Physics Letters, vol. 77, No. 25, pp.
4211-4213, (Dec. 18, 2000).

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Primary Examiner—Nimeshkumar D. Patel
Assistant Examiner—Mary Ellen Bowman
(74) *Attorney, Agent, or Firm*—Cook Alex Ltd.

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(57) **ABSTRACT**

(51) **Int. Cl.**
H01J 63/04 (2006.01)

(52) **U.S. Cl.** **313/506; 428/690; 428/917**

(58) **Field of Classification Search** **313/500-512;
428/690, 917**

See application file for complete search history.

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A light emitting element of the invention includes n pieces of
light emitting layers (n is a natural number) between first and
second electrodes. A first layer and a second layer are pro-
vided between the mth light emitting layer (m is a natural
number of 1 ≤ m ≤ n) and the m+1th light emitting layer. The
first and second layers are contacted to each other. The first
layer contains a substance that transports holes easily and a
substance with an electron accepting property. The second
layer contains a substance that transports electrons easily and
a substance with an electron donating property. Molybdenum
oxide is used as the substance with the electron accepting
property.

12 Claims, 11 Drawing Sheets

